

Corodur Fülldraht GmbH sales@corodur.de www.corodur.de Tel.: +49 (0) 2154 8879 - 0

DIN EN 14700 **T Fe 8**

CORODUR® 813

CORODUR® 813 is a flux cored wire, which produces a heat and thermal shock resistant deposit. The wire is designed for maintenance of hot working tools and to increase their service life. The number of layers can be done as necessary. The interpass temperature should be maximum 250°C. The alloyed weld deposit has excellent properties of resistance to impact. CORODUR[®] 813 is still well machinable.

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PARAMETER		FORMS OF DELIVERY				
Diameter	Voltage	Amps		Unit	Weight	
1,6 2,4 2,8	22-26 25-27 26-28	180-240 260-300 280-340		Coil B5 300 Coil B 450 Drums	15 kg 25 kg 300 kg	
Other dimensions on request				G = Gas shielded		

LURUDUR Fulldraht GmbH may change the characteristics of the wire without notice. Statements on composition and application are just for the applier's information. Statements on mechanical properties always refer to the all-weld-metal according to valid standards. We recommend the applier to check our products for their special application autonomously.